

No. 140 1 3/4" Pitch — QD®



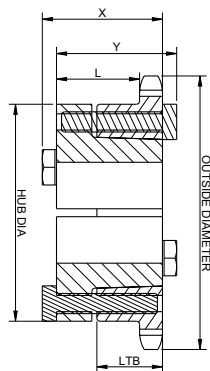
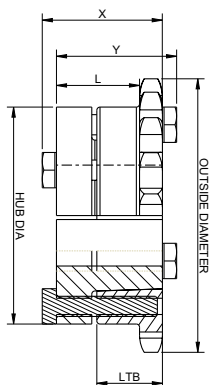
140 QD® 1 3/4" Pitch

Pitch	Inner width	Roller- ø
inch	inch	inch
1 3/4"	1"	1.000"

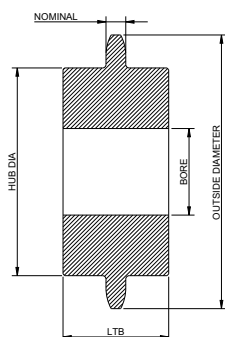
QD® is a registered trademark of Emerson Power Transmission Manufacturing, L.P.

Sprockets supplied without keyway and setscrews unless specifically requested.

TYPE B



TYPE C



No. Teeth	Outside Diameter	Pitch Diameter	Catalog Number	Bushing	Max. Bore	Type	Hub Dia.	LTB	X	Y	L	Wt. Lbs.
11	7.010	6.213	140SF11	SF	2 15/16	B	4 5/8	1 1/4	2 1/4	2 1/4	1 5/64	5.60
12	7.580	6.762	140SF12	SF	2 15/16	B	4 5/8	1 1/4	2 1/4	2 1/4	1 5/64	7.40
13	8.150	7.313	140SF13	SF	2 15/16	B	4 5/8	1 1/4	2 1/4	2 1/4	1 5/64	8.90
14	8.720	7.865	140E14	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	11.60
15	9.280	8.418	140E15	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	14.20
16	9.850	8.971	140E16	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	15.90
17	10.410	9.524	140E17	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	18.00
18	10.970	10.078	140E18	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	19.60
19	11.540	10.633	140E19	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	22.00
20	12.100	11.186	140E20	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	24.60
21	12.660	11.743	140E21	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	27.60
22	13.220	12.297	140E22	E	3 1/2	B	6	1 5/8	2 5/8	2 15/16	1 9/16	29.50
23	13.780	12.852	140F23	F	3 15/16	B	6 5/8	2 1/2	3 5/8	4	2 9/16	36.40
24	14.340	13.407	140F24	F	3 15/16	B	6 5/8	2 1/2	3 5/8	4	2 9/16	40.10
25	14.900	13.963	140F25	F	3 15/16	B	6 5/8	2 1/2	3 5/8	4	2 9/16	42.30
26	15.460	14.518	140F26	F	3 15/16	B	6 5/8	2 1/2	3 5/8	4	2 9/16	46.50
30	17.700	16.742	140F30	F	3 15/16	B	6 5/8	2 1/2	3 5/8	4	2 9/16	60.40
35	20.490	19.523	140F35	F	3 15/16	C	6 5/8	2 1/2	3 5/8	4	1	78.00
36	21.050	20.080	140F36	F	3 15/16	C	6 5/8	2 1/2	3 5/8	4	1	84.00
40	23.290	22.306	140J40	J	4 7/16	C	7 1/4	3 3/16	4 1/2	5	1 3/16	98.00
45	26.080	25.088	140J45	J	4 7/16	C	7 1/4	3 3/16	4 1/2	5	1 3/16	120.00
48	27.750	26.758	140J48	J	4 7/16	C	7 1/4	3 3/16	4 1/2	5	1 3/16	129.00
54	31.100	30.097	140J54	J	4 7/16	C	7 1/4	3 3/16	4 1/2	5	1 3/16	149.00
60	34.440	33.437	140J60	J	4 7/16	C	7 1/4	3 3/16	4 1/2	5	1 3/16	186.00
70	40.020	39.006	140M70	M	5 1/2	C	9	5 3/16	6 3/4	6 3/4	2 29/32	264.00
80	45.590	44.574	140M80	M	5 1/2	C	9	5 3/16	6 3/4	6 3/4	2 29/32	348.00

QD® Bushings

Bushing	Bore Range		No Keyway	Wt. Lbs.
	Standard Keyway	Shallow Keyway		
SF	1/2 — 2 1/4	2 5/16 — 2 3/4	2 13/16 — 2 15/16	3.00
E	7/8 — 2 3/4	2 13/16 — 3 7/16	3 1/2	10.00
F	1 — 3 1/4	3 3/16 — 3 15/16	4	11.50
J	1 7/16 — 3 3/4	3 13/16 — 4 1/2	—	19.00
M	2 — 4 3/4	4 7/8 — 5 1/2	—	37.00

Some sizes are Made-To-Order, consult iwis for availability.